

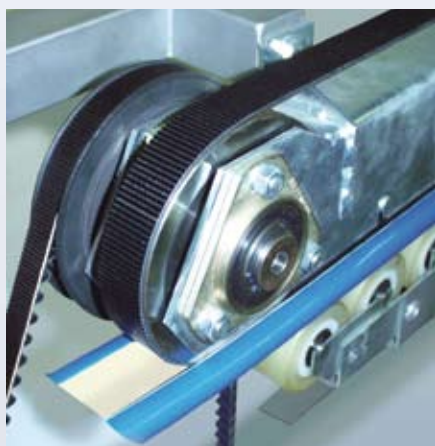


SYNCHRONOUS BELTS FOR EXTREMELY POWERFUL INDUSTRIAL DRIVES

POLY CHAIN® GT2

Polyurethane synchronous belt

Poly Chain® GT2 has been designed for optimum performance also on high torque, low speed drives in any industrial application. This lightweight belt features increased power ratings of up to 40% higher than previous constructions (Poly Chain® GT), while maintaining the same long service life. Poly Chain® GT2 operates on Poly Chain® GT pulleys. Its construction is based on innovative state-of-the-art design. The body and teeth of the belt are made of a unique polyurethane compound, making the belt tough and virtually immune to abrasion and chemical attack. Poly Chain® GT2 belts make an excellent alternative to roller chains, requiring neither re-tensioning nor lubrication. Space-saving, weight-saving and money-saving, Poly Chain® GT2 drives offer a long and reliable service life.



Identification

Three part number on the back of the belt indicating tooth pitch, pitch length and belt width in millimeters.

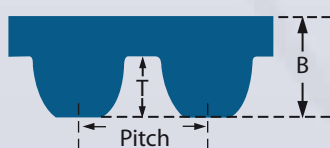
Construction

- Teeth and body are made of a lightweight polyurethane compound, specially blended for adhesion to the cords and fabric. This uniquely formulated polyurethane makes the belt tough and virtually immune to abrasion and chemicals.
- The aramid tensile cords provide extraordinary power-carrying capacity.
- Flex fatigue life of aramid is exceptional, and its high impact strength withstands shocks and surge loading.
- The fabric covering the teeth is highly resistant to oil, chemicals, pollutants, corrosion and abrasion. It is exceptionally durable and remains fully operational under extreme temperatures from -54°C up to +85°C.
- The fabric facing reduces friction with the pulley, thereby minimising temperature build-up.

Advantages

- Substantially increased power rating.
- High efficiency positive drive.
- Maintenance-free: no lubrication or re-tensioning needed.
- Savings in space, weight and money.

Sections and nominal dimensions



	Pitch mm	T mm	B mm
8MGT	8.0	3.4	5.9
14MGT	14.0	6.0	10.2

NOTE

For correct usage of the belt, please request Gates' Poly Chain® GT2 Drive Design Manual (E2/20109).



8MGT		
Pitch: 8 mm		
Description	Pitch length mm	Number of teeth
8MGT-640	640	80
8MGT-720	720	90
8MGT-800	800	100
8MGT-896	896	112
8MGT-960	960	120
8MGT-1000	1000	125
8MGT-1040	1040	130
8MGT-1120	1120	140
8MGT-1200	1200	150
8MGT-1224	1224	153
8MGT-1280	1280	160
8MGT-1440	1440	180
8MGT-1600	1600	200
8MGT-1760	1760	220
8MGT-1792	1792	224
8MGT-2000	2000	250
8MGT-2200	2200	275
8MGT-2240	2240	280
8MGT-2400	2400	300
8MGT-2520	2520	315
8MGT-2600	2600	325
8MGT-2800	2800	350
8MGT-2840	2840	355
8MGT-3048	3048	381
8MGT-3200	3200	400
8MGT-3280	3280	410
8MGT-3600	3600	450
8MGT-4000	4000	500
8MGT-4400	4400	550
8MGT-4480	4480	560

Available in widths of 12 mm, 21 mm, 36 mm and 62 mm.

14MGT		
Pitch: 14 mm		
Description	Pitch length mm	Number of teeth
14MGT-994	994	71
14MGT-1120	1120	80
14MGT-1190	1190	85
14MGT-1260	1260	90
14MGT-1400	1400	100
14MGT-1568	1568	112
14MGT-1610	1610	115
14MGT-1750	1750	125
14MGT-1890	1890	135
14MGT-1960	1960	140
14MGT-2100	2100	150
14MGT-2240	2240	160
14MGT-2310	2310	165
14MGT-2380	2380	170
14MGT-2450	2450	175
14MGT-2520	2520	180
14MGT-2590	2590	185
14MGT-2660	2660	190
14MGT-2800	2800	200
14MGT-3136	3136	224
14MGT-3304	3304	236
14MGT-3360	3360	240
14MGT-3500	3500	250
14MGT-3850	3850	275
14MGT-3920	3920	280
14MGT-4326	4326	309
14MGT-4410	4410	315

Available in widths of 20 mm, 37 mm, 68 mm, 90 mm and 125 mm.

Poly Chain® GT2 ordering code is composed as follows:

8MGT-640-12

8MGT - Pitch 8 mm
640 - Pitch length (mm)
12 - Belt width (mm)

All dimensions are available from stock.